

MATERIAL DATA SAFETY SHEET

Issued in Australia by Bilby 3D Pty Ltd.

The attached Material Data Safety Sheet has been prepared by the manufacturer outside Australia.

In accordance with Australia WHS regulations the following Australian contact details apply

Section 1: AUSTRALIAN COMPANY DETAILS

In Australia the product is imported and distributed by: Bilby 3D Pty Ltd Mailing Address : Kingsgrove Business Centre, 7/192 Kingsgrove Rd, Kingsgrove NSW 2208 Head Office Address : Kingsgrove Business Centre, 7/192 Kingsgrove Rd, Kingsgrove NSW 2208 Contact Phone: 1800 847 333

Section 2: AUSTRALIAN EMERGENCY CONTACT

Emergency Contact

In the event of an emergency please contact: Poisons Information Centre 24 hour Telephone Advice Line on 13 11 26

Section 3: AUSTRALIAN ISSUE DATA

Date of Issue : 1 March 2020



CarbonX® 10% Carbon Fiber Reinforced PEEK (Polyether Ether Ketone)

EFFECTIVE DATE: 01/01/2023

REVISION NUMBER: V2.0

PRODUCT AND SUPPLIER INFORMATION

Product Identification:

Product Name: CarbonX ${\rm I\!R}$ 10% Carbon Fiber Reinforced PEEK 3D Filament Chemical Name: Polyether Ether Ketone (PEEK)

Recommended Use: Additive Manufacturing

Supplier Information:

3DXTECH LLC 904 36th Street SE, Suite B Grand Rapids, MI 49508 (USA) Phone (616) 214-7965 Email: INFO@3DXTECH

2 HAZARDS INDENTIFICATION

Regulation (EC) NO 1272/2008: Not classified as a dangerous product

Physical Hazards: None

OSHA Regulatory Status: This product is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

3 COMPOSITION/INFORMATION ON INGREDIENTS

| Components | CAS No. | Concentration Range (%) |
|------------------------|-------------|-------------------------|
| Polyether ether ketone | 29658-26-2 | > 85 |
| Carbon Fiber | 308063-67-4 | < 15 |

4 EMERGENCY FIRST AID

Eyes: Flush with water. Consult physician if symptoms persist.

Skin Contact: Wash with soap and water. For thermal burns from molten polymer, immediately flush with cold water. Do not attempt to remove cooled polymer from skin. Obtain medical attention.

Inhalation: Leave exposed area and seek fresh air. If irritation persists seek medical attention.

Ingestion: Not likely due to nature of product. If ingested, drink plenty of water. Do not induce vomiting. Consult a physician if symptoms persist.

5 FIRE AND EXPLOSION HAZARD

Extinguishing Media: Water spray, dry powder, and foam. Carbon dioxide (CO2)

Safety Precautions for Persons exposed to products of combustion should wear NIDSH approved self contained breathing apparatus and full protective equipment.

6 ACCIDENTAL RELEASE MEASURES

Spill or release: Clean up by vacuuming or sweeping to prevent falls. If molten, allow material to cool and place into an appropriate container for disposal.

7 HANDLING AND STORAGE CONDITIONS

Precautions to be taken in handling and storage: Store in a dry, sprinkler equipped warehouse. Product as shipped is not a combustible dust. Mechanical handling can cause the formation of dusts. To reduce the risk for dust explosion do not permit dust to accumulate.

Waste Disposal: Dispose in accordance with applicable federal, state and local regulations.

8 EXPOSURE AND PROTECTION INFORMATION

Exposure Limits: This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Respitory Protection: A NIDSH approved respirator is recommended for protection against processing polymeric fumes, or from dust generated from grinding, sanding, or sawing operations.

Ventilation: Local exhaust is preferred.

Protection Gloves: : Canvas or cotton gloves are recommended.

Eye Protection: Safety glasses with side shields are recommended.

Other: No protective equipment is needed under normal use conditions.

9 PHYSICAL/CHEMICAL DATA

Form: Solid Appearance: Black Filament Odor: None Freezing Point: N/A Solubility in Water: Insoluble Specific Gravity: >1 % Volatile: N/A Boiling Range: N/A Vapor Pressure (MM HG): Negligible Melting Point: 343°C

Note: Those physical data are typical values based on material tested but may vary from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specifications for the product.

10 STABILITY AND REACTIVITY

Polymerization conditions to avoid: None

Chemical Stability: Stable under normal conditions

Conditions to avoid: Incompatible materials, including strong oxidizing agents

Hazardous decomposition byproducts: Thermal decomposition can yield intense heat, dense smoke, phenols, carbon dioxide, and carbon monoxide.

11 TOXICOLOGICAL INFORMATION

No specific toxicological information is available.

12 ECOLOGICAL INFORMATION

No specific ecological information is available.

13 DISPOSAL

Waste Disposal: Waste or unused product may be discarded in accordance with state, federal, and local regulations.

14 TRANSPORT INFORMATION

Land Transport (DDT): Non-Regulated Sea Transport (IMDG): Non-Regulated Air Transport (ICAD/IATA): Non-Regulated

15 REGULATORY INFROMATION

TSCA: Complies REACH: Complies EINECS/ELINCS: N/A DSL/NDSL: Complies PICCS: N/A ENCS: Complies IECSC: Complies AICS: Complies KECL: Complies

16 MISCELLANEOUS INFORMATION

Prepared by: Business Management Issued: 01/01/2023 Supersedes: v1.0

This information set forth herein has been gathered from standard reference materials and/or supplier test data and is, to the best knowledge and belief of 3DXTECH, accurate and reliable. Such information is offered solely for your consideration, investigation and verification, and it is not suggested or guaranteed that the hazard precautions or procedures mentioned are the only ones which exist. 3DXTECH makes no warranties, expressed or implied, with respect to the use of such information or the use of the specific material identified herein combination with any other material or process, and assumes no responsibility therefore.

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