

MATERIAL DATA SAFETY SHEET

Issued in Australia by Bilby 3D Pty Ltd.

The attached Material Data Safety Sheet has been prepared by the manufacturer outside Australia.

In accordance with Australia WHS regulations the following Australian contact details apply

Section 1: AUSTRALIAN COMPANY DETAILS

In Australia the product is imported and distributed by: Bilby 3D Pty Ltd Mailing Address : Kingsgrove Business Centre, 7/192 Kingsgrove Rd, Kingsgrove NSW 2208 Head Office Address : Kingsgrove Business Centre, 7/192 Kingsgrove Rd, Kingsgrove NSW 2208 Contact Phone: 1800 847 333

Section 2: AUSTRALIAN EMERGENCY CONTACT

Emergency Contact

In the event of an emergency please contact: Poisons Information Centre 24 hour Telephone Advice Line on 13 11 26

Section 3: AUSTRALIAN ISSUE DATA

Date of Issue : 1 March 2020



Safety Data Sheet According to Hazard Communication Standard (29 CFR 1910.1200)

PolyMide™ CoPA

Version 1.0 Issue date: 07/29/2019 Revision date: 07/29/2019

SDS record number: CSSS-TCO-010-132047

1. Product and Company Identification					
Material name	PolyMide™ CoPA				
CAS #	See section 3				
Product code	-				
Product use	3D Printing Filament				
Manufacturer/Supplier					
Supplier(Manufacturer):	JF Polymers (Suzhou) Co., Ltd.				
Address:	Building 6&7&11, No.2, Hai Cheng Road, Chang Shu Economic & Technological				
	Development Zone, 215513, People's Republic of China				
Contact person(E-mail):	zhenggang.cai@polymaker.com				
Telephone:	+86-512-52058005				
Fax:	-				
Emergency telephone Number:	+86-512-52058005				
2. Hazards identification					
GHS classification					
Physical hazards	Not classified				
Health hazards	Not classified				
Environmental hazards	Not classified				
GHS label elements					
Hazard Pictograms	No hazard pictogram is used.				
Signal word	No signal word is used.				
Hazard statement	Not applicable.				
Precautionary statement					
Prevention	Not applicable.				
Response	Not applicable.				
Storage	Not applicable.				
Disposal	Not applicable.				
Other hazards	Not available.				
2 Composition / Information on Ingra	dianto				

3. Composition / Information on Ingredients

Components	CAS#	Percent			
Calcium chloride	10043-52-4	>0.5%			
4. First Aid Measures					
First aid procedures					
Eye contact	None expected to require first aid measures. Flush with running water for at least				
	15 minutes. If irritation persists get medical attention.				
Skin contact	None expected to require first aid measures. Wash thoroughly with soap and wa				
	Get medical attention in the un	likely event that irritation persists.			
Inhalation	None expected to require first aid measures. If breathed in, remove victim to free				
	air and keep at rest in a position comfortable for breathing. If you feel unwell, see				
	medical attention.				

Ingestion	Immediate first aid is not likely to be required. A physician or poison control center
	can be contacted for advice.
Notes to physician	Treat symptoms.
5. Fire Fighting Measure	
Flammable properties	Not available.
Extinguishing media	
Suitable extinguishing media	Use extinguishers suitable for surrounding fire.
Unsuitable extinguishing media	Not available.
Firefighting equipment/instructions	Wear self contained breathing apparatus for fire fighting if necessary.
Hazardous combustion products	Carbon oxides.
6. Accidental Release Measures	
Personal precautions	Use personal protective equipment. Ensure adequate ventilation. Evacuate
	personnel to safe areas.
Environmental precautions	Avoid disposing into drainage/sewer system or directly into the aquatic
	environment.
Methods for cleaning up	Sweep up and shovel into suitable containers. Clean up affected area.
7. Handling and Storage	
Handling	Ensure good ventilation/exhaustion at the workplace. Wash thoroughly after handling.
Storage	Store in cool place. Keep container tightly closed in a dry and well-ventilated place.
	Containers which are opened must be carefully resealed and kept upright to
	prevent leakage.
8. Exposure Controls / Personal Protect	ction
Occupational exposure limits	This product has no PEL, TLV, or other recommended exposure limit.
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls:	Handle in accordance with good industrial hygiene and safety practice. Wash
	hands before breaks and at the end of workday.
Individual protection measures, such as perso	nal protective equipment:
Eye / face protection	No special protection required.
Skin protection	No special protection required.
Respiratory protection	No special protection required.
General hygiene	Wash hands, forearms and face thoroughly after handling chemical products,

before eating, smoking and using the lavatory and at the end of the working period.

9. Physical & Chemical Properties

Appearance

considerations

Physical state	Solid
Form	Solid
Color	Beige
Odor	Not available
Odor threshold	Not available
рН	Not available
Vapor pressure	Not available
Vapor density	Not available
Boiling point	Not available

Melting point/Freezing point	190°C
Solubility (water)	Insoluble
Relative Density	1.10
Flash point	Not available
Partition coefficient	Not available
Flammability limits in air, upper, %by volume	Not available
Flammability limits in air, lower, % by volume	Not available
Auto-ignition temperature	Not available
VOC	Not available
Percent volatile	Not available
Molecular Formula	Not available
Molecular Weight	Not available
Other data	
Viscosity	Not available
Dissociation constant	Not available

10. Chemical Stability & Reactivity Information

Reactivity	The substance is stable under normal storage and handling conditions.
Chemical stability	Material is stable under normal conditions.
Conditions to avoid	Incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides.
Possibility of hazardous reactions	No hazardous reactions known.
11. Toxicological Information	
Toxicokinetics, metabolism and distributi	ion:
Non-human toxicological data:	Not available
Information on toxicological effects:	
Acute toxicity:	
Calcium chloride(CAS#10043-52-4)	
LD50(Oral, Rat):	2 301 mg/kg bw
LD50(Dermal, Rabbit):	> 5 000 mg/kg bw
LC50(Inhalation, Rat):	Not available
Skin corrosion/Irritation:	Not classified
Serious eye damage/irritation:	Not classified
Respiratory or skin sensitization:	Not classified
Germ cell mutagenicity:	Not classified
Carcinogenicity:	Not classified
Reproductive toxicity:	Not classified
STOT- single exposure:	Not classified
STOT-repeated exposure:	Not classified
Aspiration hazard:	Not classified

12. Ecological Information

Toxicity:

Calcium chloride(CAS#10043-52-4)

Acute toxicity		Time	Species	Method	Evaluation	Remarks	
LC50	N/A	96h	Fish	OECD 203	N/A	N/A	

	LC50	2 400 mg/L	48h	Daphnia	OECD 202	N/A	N//	Ą				
	EC50	2 900 mg/L	72h	Algae	OECD 201	N/A	N//	A				
Persistenc	e and deg	radability:	Not av	ailable.					1			
Bioaccumu	ulative pot	ential:	Not av	ailable.								
Mobility in	soil:		Not av	ailable.								
Results of	PBT&vPvB	3 assessment:	Not av	Not available.								
Other adve	erse effects	s:	Not av	ailable.								
13. Dispo	osal Con	siderations										
Disposal ir			Dispos	e of	contents/co	ntainer	in	accord	lance	with		
·			-	local/regional/national/international regulations.								
Contaminated packaging			Since emptied containers may retain product residue, follow label warnings even									
	•			ontainer is em	-	·				-		
14. Trans	sport Info	ormation										
DOT	•											
Basic	shipping r	equirements:										
UN nu	mber	-	Not reg	gulated								
Proper	r shipping	name	Not reg	gulated								
			Not reg	gulated								
Packin	ng group		Not reg	gulated								
Enviro	onmental h	azards	No									
ΙΑΤΑ												
UN nu	mber		Not reg	Not regulated								
UN pro	oper shipp	ing name	Not reg	gulated								
Transp	Basic shipping requirements: UN number Proper shipping name Hazard class Packing group Environmental hazards TA UN number UN proper shipping name Transport hazard class(es) Packing group Environmental hazards UN number UN number UN proper shipping name Transport hazard class(es) Packing group Environmental hazards S Federal regulations		Not reg	Not regulated								
Transport hazard class(es) Packing group			Not reg	Not regulated								
Enviro	onmental h	azards	No									
IMDG												
UN nu	mber		Not reg	gulated								
UN pro	oper shipp	ing name	Not reg	gulated								
Transp	oort hazard	d class(es)	Not reg	gulated								
Packin	ng group		Not reg	gulated								
Enviro	onmental h	azards	No									
15. Regu	latory In	formation										
US federal	regulation	IS										
	-	Control Act (TSCA)										
		(b) Export Notification	on (40 CFR 7()7. Subpt. D)								
	gulated.	()	,	, , ,								
-	-	ous Substance List (40 CFR 302.4	.)								
Not list		·										
Not listed. SARA 304 Emergency release notification Not regulated.			ation									
-	-	ly Regulated Substa	nces (29 CFR	1910.1001-1	053)							
	ulated.				-							
-	-	ents and Reauthoriza	tion Act of 1	986 (SARA)								
-		nely hazardous subs		. ,								
Matarial nam		-							0.0	0.110		

Not listed. SARA 311/312 Hazardous chemical No SARA 313 (TRI reporting) Not regulated. Other federal regulations Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List Not regulated. Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130) Not regulated. Safe Drinking Water Act (SDWA) Not regulated. 16. Other Information Health: 0 **HMIS®ratings** Flammability: 1 Physical hazard: 0 Health: 0 **NFPA** ratings Flammability: 1 Instability: 0 The information in the sheet was written based on the best knowledge and Disclaimer experience currently available. 07-29-2019 Issue date Author:Hangzhou C&K Testing Technic Co.,Ltd Website:www.cirs-ck.comL Tel:0571 Enantest@cirs-group.com -89900 e e C NOH

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